

## Technical Data Sheet

### Hostacom ERC 475L W92735



Polypropylene Compounds

#### Product Description

Hostacom ERC 475L W92735 is a mineral filled PP copolymer with medium melt flow rate. The product exhibits a very low shrinkage close to ABS.

<b>Application</b>	White Goods
<b>Market</b>	Electrical / Electronics
<b>Processing Method</b>	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	12	g/10 min	ISO 1133-1
Melt Volume Flow Rate, (230 °C/2.16 kg)	13	cm <sup>3</sup> /10 min	ISO 1133-1
Density, (23 °C)	1.13	g/cm <sup>3</sup>	ISO 1183-1/A
<b>Mechanical</b>			
Flexural Modulus, (23 °C, Tech. A)	2000	MPa	ISO 178/A1
Tensile Modulus, (23 °C)	1850	MPa	ISO 527-1, -2
Tensile Stress at Yield, (23 °C)	21	MPa	ISO 527-1, -2
Tensile Strain at Yield, (23 °C)	6	%	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	28	kJ/m <sup>2</sup>	ISO 179-1/1eA
(0 °C)	6.5	kJ/m <sup>2</sup>	ISO 179-1/1eA
<b>Thermal</b>			
Vicat Softening Temperature, (B50)	42	°C	ISO 306
Deflection Temperature Under Load			
(0.45 MPa, Unannealed)	90	°C	ISO 75B-1, -2
(1.80 MPa, Unannealed)	50	°C	ISO 75A-1, -2